

AutomotiveElectronicsOEM/ODM/EMSIndustryReport, 2023

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Amid the disruption in the division of labor mode in the supply chain, which auto parts will be covered by OEM/ODM/EMS mode?

Consumer electronic manufacturing service (EMS) providers are becoming important players in the automotive industry.

Due to the sluggish growth of the consumer electronics market, many consumer EMS providers have begun to tap the new automotive electronics (OEM) market. Top manufacturers such as Luxshare Precision, BOE, Lens Technology and Sunny Optical Technology have produced phased results.

Besides acting as Tier 1 suppliers of automotive electronics, consumer EMS providers are also expanding the OEM business rapidly, for example:

Sunny Optical Technology manufactures LiDAR modules for Innovusion;

Cowell (Apple's main supplier of front camera modules), a subsidiary of Luxshare Precision, has secured a LiDAR OEM order from RoboSense. It participates in the design and manufacturing through joint design manufacturing (JDM) model. The LiDAR business become its second growth curve;

Luxshare Precision cooperates with Chery to develop the ODM model with actual projects scheduled to be carried out around 2024. It targets conventional foreign automakers and Chinese Smart EV brands.

Layout of Consumer EMS Providers in Automotive Electronics Business Layout of Automotive Electronics Business **EMS Provider** The company has created product extensions in the fields of autonomous driving and intelligent cockpit, covering wiring harnesses, connectors, domain controllers, center console screens and wireless charging. It plans to rank among the world's top ten LUXSHAREIC Tier 1 suppliers in the next decade. It will also cooperate with Chery to develop the vehicle ODM mode. In 2022, the revenue from the new energy intelligent vehicle business surged by 59.41% year on year to RMB3.584 billion. The glass business gradually shifts to LENS the automotive industry, with multiple products having been adopted by top automakers, including automotive 蓝思科技 electronic glass and components, center console screens, cluster components and B-pillar components. The Chengdu Automotive Display Base of BOE Varitronix Limited was put into production in 2022, with the annual capacity of about 15 million pieces. The 京东方 BOE company has forged partnerships with quite a few automakers, on cutting-edge automotive display technologies like curved center console display, flexible OLED display and transparent window display. Sunny Smartlead, a subsidiary of Sunny Optical Technology, has become a global core supplier of automotive camera modules. Source: ResearchInChina



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As concerns automotive OEMs, emerging carmakers and conventional mainstream automakers are making continuous efforts on full-stack independent development. As they enjoy more autonomy in hardware design and definition and seek to develop differentiated and customized products, the problems such as long development cycle, high development cost, inflexible cooperation models, low openness and patent ownership stand out in conventional suppliers.

Vehicles become more like smartphones. Automotive OEMs not only want to define and master the system architectures and software algorithms of core products by themselves, but also hope to lead or participate in the design of hardware systems and outsource the manufacturing to automotive electronics companies, thereby deriving three models: OEM, ODM and EMS.

OEM (original equipment manufacturer) model: automakers design, and designate OEMs which manufacture according to the original designs and provide OEM services with materials supplied by the automakers;

ODM (original design manufacturer) model: upon the requirements of customers and their desired functions, ODMs take on all the links from product R&D to design, and then to production. Automakers that purchase their service only need to brand the finished products. As cross-border car manufacturing flourishes, the ODM model featuring "commissioned design and manufacturing or original design and manufacturing" has begun to prevail, for example, the cooperation between JAC and NIO, between Seres and Huawei, between Chery and Luxshare Precision;

EMS (electronics manufacturing services) model: this model originates from consumer electronics. Based on the ODM model, it also provides knowledge and management services, including logistics management, raw materials procurement, and after-sale services. In the automotive electronics market, EMS providers with certain advantages will not be easily replaced once they enter the supply chain of some automotive electronics customer.



Automotive Electronics OEM/ODM/EMS Business Model



Source: ResearchInChina



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Automotive electronics OEM/ODM/EMS: hardware OEM/ODM/EMS companies are transforming into integrated hardware solution providers, and accelerating in-depth cooperation with OEMs

the automotive In electronics industry the arena of hardware **OEM/ODM/EMS** attracting ever more conventional consumer electronics companies who prefer an entry from controllers domain automotive communication modules, LiDAR, AR HUD and other high value-added intelligent products For example suppliers of Apple such as Quanta Computer, Wistron Pegatron and Luxshare Precision race to embark or automotive electronics OEM/ODM/EMS.

List	of	Some	Automotive	Electronics	OEM/ODM/	'EMS	Companies
							•

e /,	Company	Products	Layout of Automotive Electronics OEM/ODM/EMS Business	LUXSHAREICT	Automotive LiDAR modules	 Luxshare Precision and Chery New Energy set up a joint venture which specializes in developing new energy vehicle ODM platforms
e s e	伟创力集团 FLEXTRONICS	Domain controllers, automotive communication modules, etc.	• In terms of automotive business model, Flextronics will gradually transform from an EMS provider to a customized hardware solution provider. As for partners, Flextronics currently serves more than 150 automotive subtransformer and Tigr 1			 and assembling new energy vehicles. In 2022, Cowell, a subsidiary of Luxshare Precision, secured a LiDAR OEM order from RoboSense, gaining access to the automotive LiDAR industry.
sons, , s, ea, , d n n	G	Domain controllers, IVI and intelligent driving systems, circuit boards of automotive	 Quanta Computer has made layout in the electric vehicle (EV) field for years. The automotive product line layout highlights ECUs and on-board computers. It has been 	受 数字智能光学 EMPEROPHICAL REFERENCE	LiDAR modules, etc.	 The automotive products of Sunny Optical Technology are led by optical parts and photoelectric products. Besides, it provides LiDAR OEM services based on various scanning principles (mechanical, MEMS, 3DFlash and multilateral scanning).
	Quanta Computer	electronic equipment, on-board computers, etc.	a long-term supplier of Tesla. Quanta Shanghai produces Tesla Autopilot 3.0, and also partakes in the assembly of relays for Tesla's charging piles.	ONG ECH 朗持	Automotive intelligent controllers, PCBA	 Longtech has two cooperation modes in automotive electronics business: Tier1-OEM and Tier2-OEM. At present, the company manufactures automotive electronics as an OEM, offering a wide range of automotive electronics. In the future, it will gradually transform from an OEM to an ODM. In cooperation with core customers BYD and Johnson Electric, Longtech produces controllers used in key automotive electronics (e.g., gear control, drive motor control, water pump control, window control and power management).
	wistron 緯創資通	Domain controllers, automotive 4D imaging radar, etc.	 Wistron was formerly known as the DMS division of Acer Incorporated. After being spun off from Acer, it positions itself as an ODM. At present, Wistron has entered the supply chain of NIO, producing autonomous driving domain controllers in Kunshan. In addition, its subsidiary Wistron NeWeb has dabbled in automotive electronics, and cooperated with Mobileye to produce 			
	日回いの前の	ECUs, on-board computers, center consoles, domain controllers, etc.	 automotive 4D imaging radars. Pegatron is engaged in OEM business. Combining EMS with ODM, it has become an emerging DMS company. Pegatron has deployed automotive electronics for a long time. Now it assembles center consoles, autonomous driving modules, electronic control units and charging piles for Tesla, and supplies on-board tablet computers to Audi and Tovota. 		New energy vehicle BMS, electric drive systems, ECUs, etc.	 MARUHI is a local specialist EMS provider. It focuses on vehicle electrification and intelligence, and has manufacturing and testing experience in key functional safety components such as new energy vehicle BMS, electric drive system, ECU, autonomous driving, and intelligent cockpit.
					Source:	ResearchInChina



With rich cross-industry experience and Flextronics Original idea Flexible engineering capability Draft concept menu Supply chain + manufacturing capacity menu Customers Choose the resources you need for customized development

Assistant Development Manufacture (ADM) Model of Flextronics

The OEM+EMS cooperation model is changing. Most obviously, ever more automakers become more willing to independently develop core products and technologies, especially high-added-value, highly differentiated know-how products. In this model, auto brands can concentrate more on personalized requirements, software and hardware the decoupling, and development of functional applications.

In Chinese market, Flextronics is gradually transforming from an EMS provider to a customized hardware solution provider. Flextronics implements the "Local-to-Local" strategy and the "Assistant Development Manufacturing (ADM)" business model. The ADM model enables automakers to partner with Flextronics at any point in the product life cycle, so as to fill the gap in the product development process. Flextronics' ADM model allows for more flexibility in OEMs' product design.

Source: ResearchInChina



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Flextronics collaborated with Baidu Apollo to mass-produce ACU

Based on the ADM model, Flextronics collaborated with Baidu Apollo to mass-produce the Apollo Computing Unit (ACU). In the cooperation, Flextronics provides Baidu with customized product development and design, testing and verification, as well as supply chain integration and optimization, production line design and large-scale manufacturing, according to advices and architecture requirements of Baidu Apollo experts.



Source: Baidu



Amid the evolution of E/E architectures, the boundary between PCs and vehicles will gradually vanish in the zonal era.

Under the zonal and central computing architecture, a vehicle computing system will be like a PC, that is, all operations will be completed by a CPU, and all applications will be executed by the CPU, perhaps together with a GPU/AI accelerator. Peripherals, interfaces and underlying software system are fixed. The underlying system is almost completely transparent to programmers who only need to develop specific applications. As with today's PCs based on Windows+CPU, software-defined vehicles can be realized.

Against this backdrop, vehicles will embody a high division of labor in the supply chain, just like smartphones and Pcs. Both OEMs and chip vendors will gain a far higher existence and even begin to replace conventional Tier1 suppliers.

As a result, automotive electronics OEMs are building close partnerships with automakers in more aspects:

Flextronics: in April 2023, Flextronics leveraged Horizon Journey 5 and a turnkey solution to produce customized L2+ central domain controllers for Chinese automakers.

In addition, Flextronics has forged a 6-year partnership with Li Auto, covering such products as dome lights, ambient lights, autonomous driving controllers, cockpit entertainment domain, and central computing units.

Foxconn: based on NVIDIA's turnkey solution "Hyperion AV", Foxconn will directly customize domain controllers and central computing platforms for automakers.

Lenovo Group: based on the new-generation NVIDIA DRIVE Thor SoC, Lenovo will independently develop its next-generation automotive domain controller platforms. In the future, the domain controller platform architecture based on DRIVE Thor will become Lenovo's high-end core product line for on-board computing, and related products are expected to be mass-produced in early 2025.



Car making by ODMs: the model of "technical architecture licensing by automakers" and "car making by ODMs" will bring new revolutionary opportunities for the global automotive industry

In the era of feature phones, mobile phone vendors like Motorola and Nokia all built their own factories. After the advent of smartphones, Apple, Xiaomi and Huawei among others have turned into large ODMs. Phone brands' more concentration on product development and design provides a big boost to the development of mobile phone industry chain. How to transplant the smartphone model into the automotive industry has already been a spotlight.

Automotive OEM/ODM/EMS is nothing new in the automotive industry. Magna, a global OEM giant, has designed and massproduced about 30 vehicle models for several automakers, including BMW X3, Mercedes-Benz G, and models of Toyota and Jaguar, with the total production higher than 3.7 million units. In China, the collaborations between NIO and JAC, or between Seres and Huawei have seen initial results. Yet there are no successful cases where consumer electronics companies as ODMs spawn vehicles, so that the layout made by bellwethers such as Foxconn and Luxshare Precision has drawn much attention from the market.

Foxconn's CDMS (contract design and manufacturing service) business model is that Foxconn becomes a CDMS provider for the automotive industry. Simply put, Foxconn and Yulon together launched the MIH modular EV platform to provide OEM services for automakers with limited production capacity or outsourcing needs.

Foxconn has introduced a number of electric vehicles based on the MIH platform, such as Model C, Model B and Model E.





Up to now, Foxconn however has mainly served overseas start-ups like Lordstown Motors, Monarch Tractor and INDIEV, without benchmarking customers, mainstream customers or those placing massive orders.

From the perspective of automakers, based on the Sustainable Experience Architecture (SEA) platform, a modular electric vehicle platform Geely invested RMB18 billion to build in 4 years, ZEEKR has achieved phased results. Geely has opened the "SEA" platform license to the global. The architecture will be available to "Jidu Auto" (a brand owned by Geely and Baidu), "IZERA" (a brand in the cooperation between Geely and Poland-based EMP), Waymo One's autonomous fleet (SEA-M Intelligent Platform), and Volvo Polestar 4/5. The ODM model may support the technical architecture export of automakers.

In the age of BEVs and intelligence, the concept of modular platformbased car making plays a more important role. The goal of the cooperation between Geely and Foxconn, or between Chery and Luxshare Precision is to export the "vehicle platform technical architecture".

It is believed that the model of "technical architecture licensing by automakers" and "car making by ODMs" may bring an opportunity to the global automotive industry for a disruption in the next stage.

Partner	Vehicle OEM Project	SOP Plan
Lordstown Motors	Production of Endurance (electric pickup truck)	2022
Fisker	In October 2022, Foxconn and Fisker announced a partnership on vehicle assembly, and they also planned to co- build the Project PEAR' (Personal Electric Automotive Revolution).	Vehicle assembly project - to be launched in 2023; Project PEAR - SOP in 2024.
Monar <mark>ch</mark> Tract <mark>or</mark>	Production of agricultural electric tractors	2023
INDI <mark>E</mark> V	Electric prototype car	/
Horizon Plus	In November 2022, Foxconn and Thailand's PTT co-funded Horizon Plus, an electric vehicle company expected to produce 50,000 electric vehicles per year initially. Its annual capacity will ramp up to 150,000 electric vehicles by 2030.	2024
Geely	In December 2021, Shandong Fujikang Intelligent Manufacturing Co., Ltd., a joint venture between Geely Industrial Investment Holdings (a subsidiary of Geely Holding) and Futaihua Industrial (a subsidiary of Foxconn) was established. The new company plans to introduce the division of labor model in ICT (information and communication technology).	/

Source: ResearchInChina



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